



01-05-01 CHANGE TO D3015-3 SL 13-10 WAS SL 32-15	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
	DRAWN			BASIC CODE		CONTRACT NO.		<b>DART</b> DART AERO ACCESSORIES INC. VANCOUVER CANADA		
	APPROVED			D-DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		DATE 07.28.72				
	DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED GENERAL LIMITS 1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - S - 3742 5. HOLES PER AND 10387		1. TOLERANCES — .XX & .030 XXX & .010 2. ANGLES 1 W° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		LENGTH DASH NO. W=SPOTWELD BASIC CODES BJ=MS20470AD BB=MS20426AD		DRAWN HATTON DESIGN HATTON STRESS CHECKED CLIENT		TITLE GAS SPRING ASSEMBLY CODE DWG NO. DZ153 SCALE 1:1 SHT 1 OF 1
REPORT ALL DISCREPANCIES — DO NOT SCALE										

DZ153